

## ABSTRACT

5 A liquid crystal display panel includes two substrates (1a and 1b) fixed together by a seal member (2) with their main surfaces opposed to each other, liquid crystal (6) sealingly stored in a region surrounded by the two substrates (1a and 1b) and the seal member (2), and a plurality of columnar spacers (5) arranged in a region surrounded by the two substrates (1a and 1b) and the seal member (2). A number density of the columnar spacers (2) in a low-density region (32) near the inner side of the seal member (2) is smaller than that in a high-density region (31) inside the low-density region (32).  
10 The substrate with the spacer has the substrate and the spacer formed on the substrate. The spacer has at least a first spacer portion, and a second spacer portion formed above the first spacer portion. An upper portion of the first spacer has a larger diameter than a bottom of the second spacer portion.